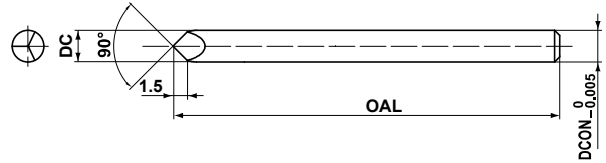


MSP STARTER Drill

● For use with MSE Type drill.



METRIC STANDARD



(Note) MSP type can be used for shrink fit holders.

Order Number	Grade	Stock	Dimensions (mm)			Range of Diameter (mm)
			DC	DCON	OAL	
MSP0300SB	VP15TF	●	3.0	3.0	38	0.1—3.0

RECOMMENDED CUTTING CONDITIONS

DC (mm)	Cutting Speed (SFM)	Revolution (min ⁻¹)	Feed (Min.—Max.) (IPR)
0.1—3.0	10—310	10000	.00002 (.00001— .00004)

DRILLING